

Technical Data Sheet

Moplen HP600R



Polypropylene, Homopolymer

Product Description

Moplen HP600R is a polypropylene homopolymer with outstanding gloss and surface appearance, and easy processing. Typical customer applications are food containers and general housewares.

Application	Housewares; Opaque Containers
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Good Processability; Good Surface Finish; High Gloss; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	25	g/10 min	ASTM D1238
Density	0.90	g/cm ³	ASTM D792
Mechanical			
Flexural Modulus	1700	MPa	ASTM D790
Tensile Strength at Yield	37	MPa	ASTM D638
Tensile Elongation at Yield	10	%	ASTM D638
Impact			
Notched Izod Impact Strength, (23 °C)	25	J/m	ASTM D256
Hardness			
Rockwell Hardness, (R-Scale)	110		ASTM D785
Thermal			
Deflection Temperature Under Load, (0.46 N/mm ²)	115	°C	ASTM D648